

PLAIN BEARING CHUCKS (CONTINUED)

THREAD MOUNTED



Heavy Duty Model

■ Fluted sleeve standard on all models.

Model No.	Part No.	Capacity Range				Mount Jacobs	Key No.	Dimensions						Wgt Each oz
		Minimum		Maximum				Closed Length		Open Length		Sleeve Dia.		
		in	mm	in	mm			in	mm	in	mm	in	mm	
3B 5/8	6232	0.125	3	0.625	16.0	5/8-16	K3	3.81	97	2.84	72	2.29	58	32
7BA 3/8	6255	0 (1)	1	0.250	6.5	3/8-24	K7	2.23	57	1.74	44	1.33	34	7
32BA 1/2	8859	0 (1)	1	0.375	10.0	1/2-20	K32	3.05	77	2.31	59	1.79	45	14
35B 1/2	14723	0.156	4	0.625	16.0	1/2-20	K3	3.52	89	2.74	70	2.04	52	25
36B 3/4	6316	0.188	5	0.800	20.3	3/4-16	K4	4.12	105	3.20	81	2.54	65	46
36B 5/8	6314	0.188	5	0.800	20.3	5/8-16	K4	4.12	105	3.20	81	2.54	65	46

(1) At minimum capacity will hold a No. 60 (0.040in /1mm) drill.

Medium Duty Model

■ Fluted sleeve standard except Models OB 5/16, 1B 3/8, AND 41BA 3/8-S, which are smooth and ground.

■ 41 Series Chucks replace 31 series Chucks.

Model No.	Part No.	Capacity Range				Mount Jacobs	Key No.	Dimensions						Wgt Each oz
		Minimum		Maximum				Closed Length		Open Length		Sleeve Dia.		
		in	mm	in	mm			in	mm	in	mm	in	mm	
OB 5/16	6204	.0135	0	0.156	4.0	5/16-24	K0	1.53	39.0	1.17	30.00	0.85	22.0	2
1B 3/8	6208	.040	1	0.250	6.5	3/8-24	K1	1.95	50.0	1.57	40.00	1.12	28.0	5
2BA 3/8	6219	.040	1	0.375	10.0	3/8-24	K2	2.81	71.0	2.17	55.00	1.67	42.0	13
41BA 3/8	30728	.040	1	0.375	10.0	3/8-24	K30	2.50	63.5	2.05	52.07	1.43	36.3	8
41BA 3/8 - S	31138	.040	1	0.375	10.0	3/8-24	K30	2.50	63.5	2.05	52.07	1.43	36.3	8
41BA 1/2	31090	.040	1	0.375	10.0	1/2-20	K30	2.50	63.5	2.05	52.07	1.43	36.3	8
33BA 1/2	6287	0.08	2	0.500	13.0	1/2-20	K32	3.09	78.0	2.43	62.00	1.79	45.0	17
33BA 3/8	6283	0.08	2	0.500	13.0	3/8-24	K32	3.09	78.0	2.43	62.00	1.79	45.0	17
33BA 5/8	6289	0.08	2	0.500	13.0	5/8-16	K32	3.09	78.0	2.43	62.00	1.79	45.0	17

- (1) At minimum capacity will hold a No. 60 (0.040in/mm) drill.
- (2) Model OB 15/16 has a minimum capacity of a No. 80 (.0135in/.344mm) drill.
- (S) Smooth Sleeve

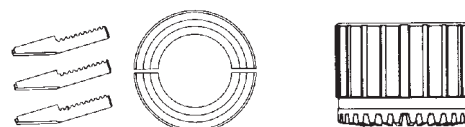
Light Duty Model

- Industrial Quality
- Through-hardened jaws provide hard, durable gripping forces.

Model No.	Part No.	Capacity Range				Mount Thread	Key No.	Dimensions						Wgt Each oz
		Minimum		Maximum				Closed Length		Open Length		Sleeve Dia.		
		in	mm	in	mm			in	mm	in	mm	in	mm	
22BA 3/8	14943	.063	1.6	0.375	10	3/8-24	KK	2.42	61.5	1.89	48.0	1.42	36.1	8
24BA 3/8	14946	.063	1.6	0.500	13	3/8-24	KK	3.00	76.2	2.30	58.4	1.72	43.6	13
26BA 1/2	14947	.063	1.6	0.500	13	1/2-20	KK	3.00	76.2	2.30	58.4	1.72	43.6	13

REPLACEMENT PARTS

Chuck Series No.	Jaw and Nut Unit		Sleeve	
	Model No.	Part No.	Model No.	Part No.
	34	U34	7424	S34
33	U33	7423	S33	5016
3	U3	7417	S3	4944
36	U36	7425	S36	5066



Jaw & Nut Unit*

Sleeve